



INSPECTIONS & ENGINEERING

2107 - 6 Street, Nisku, Alberta T9E 7X8
Phone: 780-955-9688 Fax: 780-955-9389
NON-DESTRUCTIVE EXAMINATION & ENGINEERING
24 Hour Service

EQUIPMENT CERTIFICATION

December 01, 2014

Rev #: 1

January 06, 2015

Issued to:

Edcon Power Tongs and Oilfield Services Ltd.
Box 209
Lac La Biche, Alberta
T0A 2C0

Equipment:	AOT Side Door Drill Collar Elevator
Model:	8½" x 90°, SLX 65-Ton, c/w Safety Latch Lock Pin
Stamp:	T&T 45103
Equipment #:	824
T & T Field Report #:	45103
Hi Quality Machine & Oilfield	W.O.# 6452
Engineering File #:	141022419

The above-mentioned equipment required a Level IV inspection, repairs where needed and certification for service.

T & T Inspections & Engineering Ltd. conducted the magnetic particle inspection and visual examination. Recommended repair procedures were given to Hi Quality Machine & Oilfield Repair Ltd.

Based on the final inspection and review of critical dimensions, components, and load test results, it is our opinion that the equipment is a safe operating unit and may be returned to service within the manufacturer's original ratings and specifications.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the unit has been damaged either as a result of operation, transportation or handling.

PERMIT TO PRACTICE	
T & T INSPECTIONS & ENGINEERING LTD.	
Signature	<i>G. Sordin</i>
Date	<i>January 6, 2015</i>
PERMIT NUMBER: P 6501	
The Association of Professional Engineers and Geoscientists of Alberta	



January 6, 2015

Report # : NDT17716-TS1090	Asset ID : TOOL #824 8" ELEVATOR
Client : Edcon Power Tongs & Oilfield - Lac La Biche	Branch : Lac La Biche
Inspection Date : Oct 23, 2017	Client WO :
Inspection Location : Lac La Biche	Client PO : Jay
Client Ref : MPI Inspection	

Red Flame Industries Testing Equipment

Yoke				
Make	Model	Serial#	Calibration	Expires Date
Magnaflux	Y-1	762	Feb 16, 2017	Feb 16, 2018

Magnetic Particle Examination Information and Results

Material Type: Carbon Steel	Technique Used: AC Dry Powder - Continuous
Temperature: 0° to 20°C	Procedure: MT-1 Rev. 8.3
Surface Preparation: Painted	In accordance with codes: ASME V Article 7, ASME B30.20
Acceptance Criteria: Red Flame Engineering Acceptance	

Results

Magnetic Particle Examination Conducted On - Elevator - TOOL #824 8" ELEVATOR

Visible Dry Particle Examination Conducted With AC Powered Yoke.

Multidirectional Field Achieved By Repositioning Yoke At Right Angles In Each Area Examined.
 Powder Applied With Hand Blower. Batch Number 16F104 Powder Removal By Light Exhalation.
 Minimum White Light At Examination Surface: 1000 Lux. Particle Size 2-6 μm . Particle Color: YELLOW.

Examination Conducted On 8" Elevator; All Accessible Surfaces, Transition Areas And Lift Points On Fully Assembled Painted Elevator As Requested.

Results: No Relevant Indications Were Detected At The Time Of Examination.

See Photo.

Red Flame Industries Personnel Information

Technician: Tom Schulz
 SNT-MT2
 SNT-UT2
 SNT-PT2
 CGSB-MT2 - 17965

Assistant:

Signature:





824.jpg

Report Attachments