



Access Oil Tools Proof Load Test Certification

The following equipment has been manufactured in accordance with API SPEC 8C specifications and meets SR2 (-45 Degree F) requirements. The material has passed our quality control department with the following specifications.

DATE: 9/23/2010

PART NUMBER: E38-067-136

SERIAL NUMBER: 100459

DESCRIPTION: AOT 7" "SLX-65" SIDEDOOR ELEVATOR
65 TON COMPLETE #API CASING

P.O. NUMBER: 7425 SO. 11545

CUSTOMER: Alco. Inc.

DATE SOLD: Dec 21/10

PRODUCT RATING: 65

TEST LOAD: 98

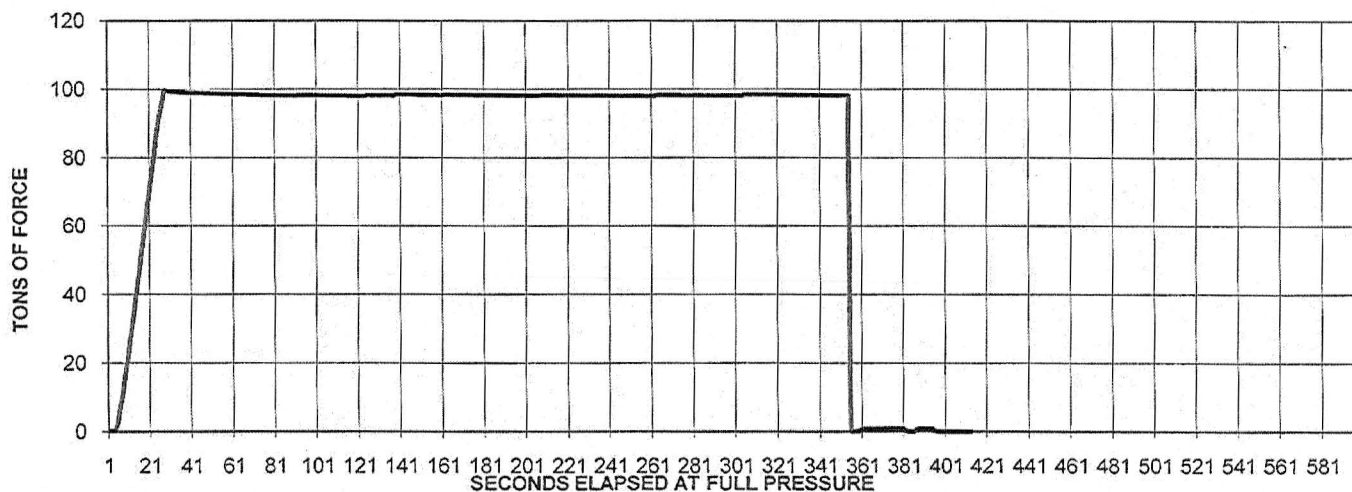
DIMENSIONAL INSPECTION: YES

PROOF LOAD TEST: YES

FUNCTIONAL TEST: YES

NDE EXAMINATION: YES

NORMAL TEST DURATION = 300 SECONDS (5 MINUTES)



Quality Representative: Eut. Scott

| | | | |
|----------------------------|---|----------------------------------|--------------|
| Report # : NDT17716-TS1042 | | Asset ID : TOOL #796 7" ELEVATOR | |
| Client : | Edcon Power Tongs & Oilfield - Lac La Biche | Branch : | Lac La Biche |
| Inspection Date : | Oct 23, 2017 | Client WO : | |
| Inspection Location : | Lac La Biche | Client PO : | Jay |
| Client Ref : | MPI Inspection | | |

Red Flame Industries Testing Equipment

| Yoke | | | | |
|-----------|-------|---------|--------------|--------------|
| Make | Model | Serial# | Calibration | Expires Date |
| Magnaflux | Y-1 | 762 | Feb 16, 2017 | Feb 16, 2018 |

Magnetic Particle Examination Information and Results

Material Type: Carbon Steel
Temperature: 0° to 20°C
Surface Preparation: Painted
Acceptance Criteria: Red Flame Engineering Acceptance

Technique Used: AC Dry Powder - Continuous
Procedure: MT-1 Rev. 8.3
In accordance with codes: ASME V Article 7, ASME B30.20

Results**Magnetic Particle Examination Conducted On - Elevator - TOOL #796 7" ELEVATOR**

Visible Dry Particle Examination Conducted With AC Powered Yoke.

Multidirectional Field Achieved By Repositioning Yoke At Right Angles In Each Area Examined.
Powder Applied With Hand Blower. Batch Number 16F104 Powder Removal By Light Exhalation.
Minimum White Light At Examination Surface: 1000 Lux. Particle Size 2-6 μ m. Particle Color: YELLOW.

Examination Conducted On 7" Elevator; All Accessible Surfaces, Transition Areas And Lift Points On Fully Assembled Painted Elevator As Requested.

Results: No Relevant Indications Were Detected At The Time Of Examination.

See Photo.

Red Flame Industries Personnel Information

Technician: Tom Schulz
SNT-MT2
SNT-UT2
SNT-PT2
CGSB-MT2 - 17965

Assistant:

Signature:





796.jpg

Report Attachments