



Access Oil Tools Proof Load Test Certification

The following equipment has been manufactured in accordance with API SPEC 8C specifications and meets SR2 (-45 Degree F) requirements. The material has passed our quality control department with the following specifications.

DATE: 2/13/2009

PART NUMBER: E38-067-136

SERIAL NUMBER: 89307

DESCRIPTION: AOT 7" "SLX-65" SIDEDOOR ELEVATOR
65 TON COMPLETE f/API CASING

DT# CO 10936

P.O. NUMBER: 65196

CUSTOMER: Alco Inc.

DATE SOLD: Oct 14/2010

PRODUCT RATING: 65

TEST LOAD: 98

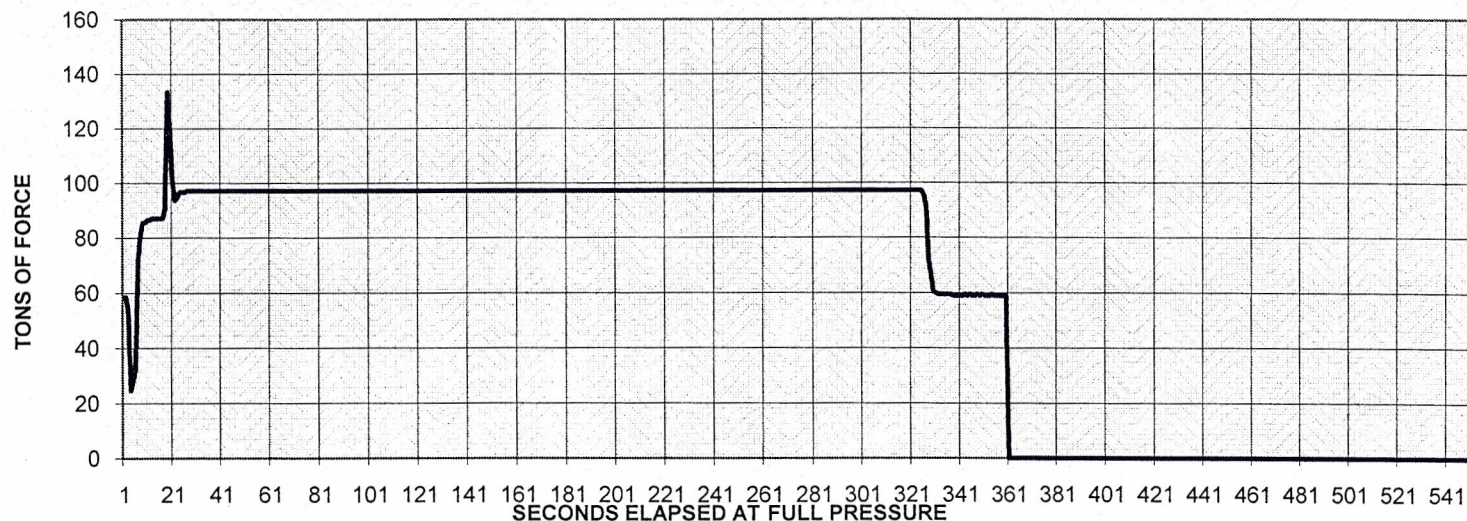
DIMENSIONAL INSPECTION: YES

PROOF LOAD TEST: YES

FUNCTIONAL TEST: YES

NDE EXAMINATION: YES

NORMAL TEST DURATION = 300 SECONDS (5 MINUTES)



Quality Representative: Euro Smith

Report # : NDT17716-TS1206		Asset ID : 89307 (Tool# 792)	
Client :	Edcon Power Tongs & Oilfield - Lac La Biche		Branch : Lac La Biche
Inspection Date :	Oct 23, 2017		Client WO :
Inspection Location :	Lac La Biche		Client PO : Jay
Client Ref :	MPI Inspection		

Red Flame Industries Testing Equipment

Yoke				
Make	Model	Serial#	Calibration	Expires Date
Magnaflux	Y-1	762	Feb 16, 2017	Feb 16, 2018

Magnetic Particle Examination Information and Results

Material Type: Carbon Steel

Temperature: 0° to 20°C

Surface Preparation: Painted

Acceptance Criteria: Red Flame Engineering Acceptance

Technique Used: AC Dry Powder - Continuous

Procedure: MT-1 Rev. 8.3

In accordance with codes: ASME V Article 7, ASME B30.20

Results**Magnetic Particle Examination Conducted On - Casing Elevator - 7.000" - 177.800MM
65 Ton - 89307 (Tool# 792)**

Visible Dry Particle Examination Conducted With AC Powered Yoke.

Multidirectional Field Achieved By Repositioning Yoke At Right Angles In Each Area Examined.
Powder Applied With Hand Blower. Batch Number 16F104 Powder Removal By Light Exhalation.
Minimum White Light At Examination Surface: 1000 Lux. Particle Size 2-6 μ m. Particle Color: YELLOW.

Examination Conducted On 7" Elevator; All Accessible Surfaces, Transition Areas And Lift Points On Fully Assembled Painted Elevator As Requested.

Results: No Relevant Indications Were Detected At The Time Of Examination.

See Photo.

Red Flame Industries Personnel Information

Technician: Tom Schulz

SNT-MT2

SNT-UT2

SNT-PT2

CGSB-MT2 - 17965

Assistant:

Signature:





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Report Attachments