



INSPECTIONS & ENGINEERING

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Phone: 780-955-9688 Fax: 780-955-9389
NON-DESTRUCTIVE EXAMINATION & ENGINEERING
24 Hour Service

EQUIPMENT CERTIFICATION

April 27, 2017

Issued to:

Edcon Power Tongs and Oilfield Services Ltd.
Box 209
Lac La Biche, Alberta
T0A 2C0

Rig #:	749
Equipment:	Web Wilson Side Door Casing Elevator, C/W Safety Latch Lock Pin
Model:	7¾" - 90°, C100-Ton
Stamp:	T&T 50104
Equipment #:	EPT 101061
T & T Field Report #:	50104
Hi Quality Machine & Oilfield	W.O.# 8016
Engineering File #:	170123310

The above-mentioned equipment required a Level IV inspection, repairs where needed and certification for service.

T & T Inspections & Engineering conducted the magnetic particle inspection and visual examination.

Based on the final inspection and review of critical dimensions and components, it is our opinion that the equipment is a safe operating unit and may be returned to service within the manufacturer's original ratings and specifications.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the unit has been damaged either as a result of operation, transportation or handling.

PERMIT TO PRACTICE
T & T INSPECTIONS & ENGINEERING
PERMIT NUMBER: P 6501
The Association of Professional Engineers, Geoscientists of Alberta



Report # : NDT17716-TS1038	Asset ID : TOOL #749 7" ELEVATOR
Client : Edcon Power Tongs & Oilfield - Lac La Biche	Branch : Lac La Biche
Inspection Date : Oct 23, 2017	Client WO :
Inspection Location : Lac La Biche	Client PO : Jay
Client Ref : MPI Inspection	

Red Flame Industries Testing Equipment				
Yoke				
Make	Model	Serial#	Calibration	Expires Date
Magnaflux	Y-1	762	Feb 16, 2017	Feb 16, 2018

Magnetic Particle Examination Information and Results

Material Type: Carbon Steel Technique Used: AC Dry Powder - Continuous
 Temperature: 0° to 20°C Procedure: MT-1 Rev. 8.3
 Surface Preparation: Painted In accordance with codes: ASME V Article 7, ASME B30.20
 Acceptance Criteria: Red Flame Engineering Acceptance

Results

Magnetic Particle Examination Conducted On - Elevator - TOOL #749 7" ELEVATOR

Visible Dry Particle Examination Conducted With AC Powered Yoke.

Multidirectional Field Achieved By Repositioning Yoke At Right Angles In Each Area Examined.
 Powder Applied With Hand Blower. Batch Number 16F104 Powder Removal By Light Exhalation.
 Minimum White Light At Examination Surface: 1000 Lux. Particle Size 2-6 μm. Particle Color: YELLOW.

Examination Conducted On 7" Elevator; All Accessible Surfaces, Transition Areas And Lift Points On Fully Assembled Painted Elevator As Requested.

Results: No Relevant Indications Were Detected At The Time Of Examination.

See Photo.

Red Flame Industries Personnel Information

Technician: Tom Schulz
 SNT-MT2
 SNT-UT2
 SNT-PT2
 CGSB-MT2 - 17965

Assistant:

Signature:



749.jpg

Report Attachments