



ALCO INC. HEAD OFFICE
 6925 - 104 Street, Edmonton, Alberta T6H 2L5
 Office: (780) 435-3502
 Website: www.alcoinc.ca

August 1, 2023

Edcon Power Tongs & Oilfield Services Ltd.
 Box 209
 Lac La Biche, Alberta
 T0A 2C0

EQUIPMENT CERTIFICATION

CUSTOMER:	Edcon Power Tongs & Oilfield Services Ltd.
CUSTOMER EQUIPMENT # :	546
CUSTOMER RIG # :	N/A
EQUIPMENT DESCRIPTION:	BJ Side Door Casing Elevator
MODEL AND RATING: 100 Tons (US)	5 1/2" - 90° SLX 100 Ton (88964-daN)
INSPECTION COMPANY / REPORT #:	Alco / H -23994
ALCO ENGINEERING FILE # :	88725-E
ALCO WORK ORDER # :	88725

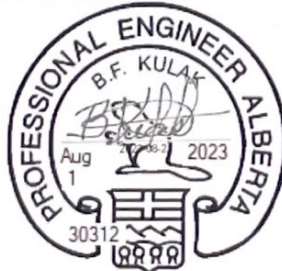
This document certifies that all parts and/or assemblies for the equipment listed above, have undergone a Level IV inspection and repair as per Canadian Association of Oilwell Drilling Contractors (CAODC) R.P. 2.0.

All Engineering, material acceptance, repairs, modifications, dimensional inspections, proof test and non-destructive testing (NDT) were performed, or approved by Alco Inc. qualified personnel adhering to API Q1 (Alco licence #: Q1-2406), where applicable

The equipment may be returned to service at the referenced equipment rating.

This certification is valid for a period of 500 operating days from the date indicated on the Engineer's stamp shown below, or until such time that the equipment has been damaged either as a result of normal use or misuse, transportation or handling.


 2023-08-21
Brian Kulak, P.Eng
 Engineering Manager
 Alco Inc.



PERMIT TO PRACTICE	
ALCO INC., GENERAL PARTNER OF THE ALCO LIMITED PARTNERSHIP	
RM SIGNATURE:	
RM APEGA ID #:	30312
DATE:	Aug 1 2023
PERMIT NUMBER: P010702	
The Association of Professional Engineers and Geoscientists of Alberta (APEGA)	



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO INDUSTRIAL
- ALCO CARRIERS
- ALCO FLOW CONTROL
- ALCO OIL TOOL
- ALCO FABRICATORS
- ALCO CONSTRUCTORS

6925 - 104 Street
Edmonton, Alberta
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

CERTIFICATE OF INSPECTION

Date: August 21, 2023

Equipment Owner : Edcon Power Tong Services Ltd.
14 Nipewan Road
LacLaBiche, Alberta
T0A 2C0

Rig # :

Equipment Description : 5 1/2" - 90° - SLX 100 Ton (C/W 4 1/2" Bushing)
BJ Side Door Casing Elevator

Serial # : 546

Inspection Report # : H-23994

Job # : 88725

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0

API Specification 8C / 7K

Inspection Method : ASTM E-709 Standard Guide for Magnetic Particle Inspection

Inspection Method : ASTM E-165 Standard Guide for Liquid Penetrant Inspection

Inspection Method: ASTM E-110 / ASTM A-956 Standard Guide For Hardness Testing

Inspection Method: ASTM E-797 Standard Guide For Ultrasonic Thickness Testing

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

Acceptance Standard: ASTM E-125 Reference Photographs For Magnetic Particle Indications

Load Test #: ALCO LT 2308 88725

**No Discontinuities Noted At Time Of Final Inspection
After Load Test**

Technician: L. Ponech

C.G.S.B. 10873

Signed: _____
