



January 15, 2020

Edcon Power Tongs & Oilfield
Box 209
Lac La Biche, Alberta
T0A 2C0

EQUIPMENT CERTIFICATION

CUSTOMER:	Edcon Power Tongs & Oilfield Services Ltd.
CUSTOMER EQUIPMENT # :	SN-452
CUSTOMER RIG # :	N/A
EQUIPMENT DESCRIPTION:	M+W Side Door Casing Elevator
MODEL AND RATING: 100 Tons	4 1/2" - 90° - SLX 100 Ton c/w 3 1/2" Bushing (133446-daN)
INSPECTION COMPANY / REPORT #:	Alco / H -28065
ALCO ENGINEERING FILE # :	75023-E
ALCO WORK ORDER # :	75023

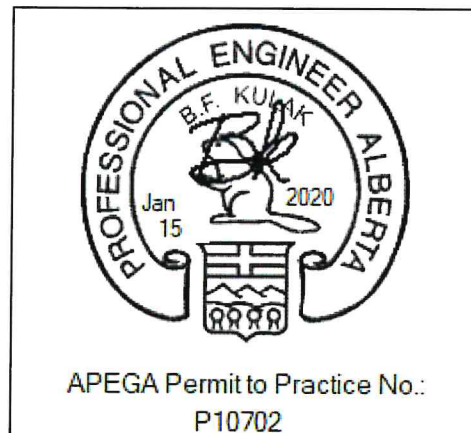
This document certifies that all parts and/or assemblies for the equipment listed above, have undergone a Level IV inspection and repair as per Canadian Association of Oilwell Drilling Contractors (CAODC) R.P. 2.0.

All Engineering, material acceptance, repairs, modifications, dimensional inspections, proof test and non-destructive testing (NDT) were performed, or approved by Alco Inc. qualified personnel.

The equipment may be returned to service at the referenced equipment rating.

This certification is valid for a period of 500 operating days from the date indicated on the Engineer's stamp shown below, or until such time that the equipment has been damaged either as a result of operation, transportation or handling.

Brian Kulak, P.Eng
Engineering Manager
Alco Inc.





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- ALCO CNC INDUSTRIES
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- ALCO CONSTRUCTORS

6925 - 104 Street
Edmonton, Alberta
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

CERTIFICATE OF INSPECTION

Date: January 14, 2020

Equipment Owner : **Edcon Power Tong Services Ltd.**
P.O. Box 209
LaLaBiche, Alberta
T0A 2C0

Rig # :

Equipment Description : **4 1/2" - 90° SLX 100 Ton**
M&W Casing Elevator c/w 3 1/2" Bushing

Serial # : **SN-452**

Inspection Report # : **H-28065**

Job # : **75023**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0

API Specification 8C / 7K

Inspection Method : ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

Inspection Method : ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

Inspection Method: ASTM E-110 / ASTM A-956 *Standard Guide For Hardness Testing*

Inspection Method: ASTM E-797 *Standard Guide For Ultrasonic Thickness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

Acceptance Standard: ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

Load Test #: **ALCO LT 2001 75023**

**No Discontinuities Noted At Time Of Final Inspection
After Load Test**

Technician: L. Ponech

C.G.S.B. 10873

Signed: 