



Access Oil Tools

Proof Load Test Certification

The following equipment has been manufactured in accordance with API SPEC 8C specifications and meets SR2 (-45 Degree F) requirements. The material has passed our quality control department with the following specifications.

DATE: 9/27/2013

PART NUMBER: E33982-143

SERIAL NUMBER: 210341

DESCRIPTION: AOT 11 3/4" "SLX" 150 TON SIDE DOC,
CASING ELEVATOR

PRODUCT RATING: 150

TEST LOAD: 225

DIMENSIONAL INSPECTION: YES

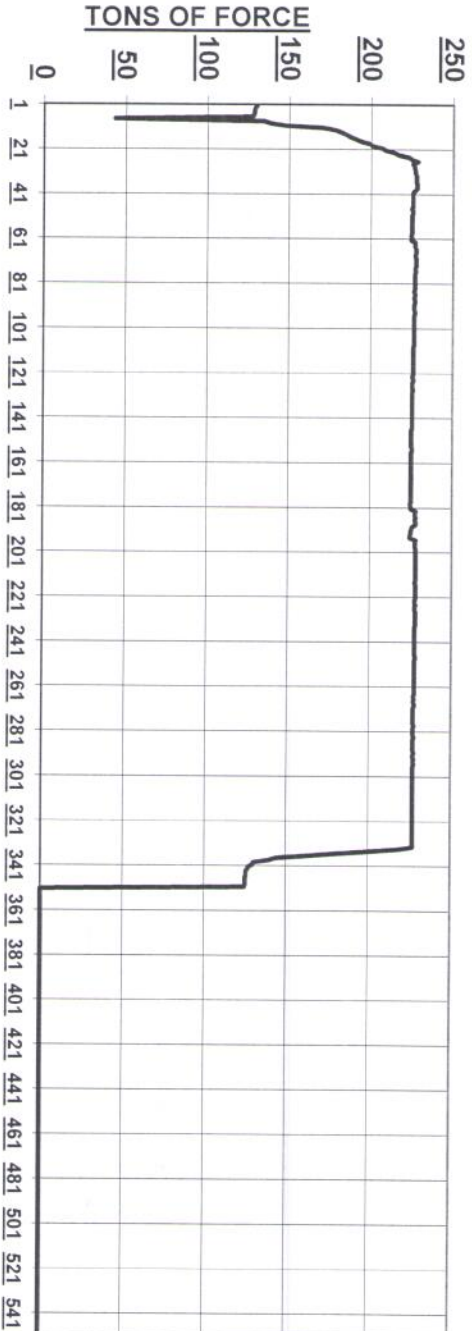
PROOF LOAD TEST: YES

FUNCTIONAL TEST: YES

NDE EXAMINATION: YES

#1110

NORMAL TEST DURATION = 300 SECONDS (5 MINUTES)



SECONDS ELAPSED AT FULL PRESSURE

TESTED BY: ei dominique jr

Report # : NDT17716-TS1175	Asset ID : 210341 (Tool# 1110)		
Client : Edcon Power Tongs & Oilfield - Lac La Biche	Branch : Lac La Biche		
Inspection Date : Oct 23, 2017	Client WO :		
Inspection Location : Lac La Biche	Client PO : Jay		
Client Ref : MPI Inspection			

Red Flame Industries Testing Equipment

Yoke				
Make	Model	Serial#	Calibration	Expires Date
Magnaflux	Y-1	762	Feb 16, 2017	Feb 16, 2018

Magnetic Particle Examination Information and Results

Material Type: Carbon Steel	Technique Used: AC Dry Powder - Continuous
Temperature: 0° to 20°C	Procedure: MT-1 Rev. 8.3
Surface Preparation: Painted	In accordance with codes: ASME V Article 7, ASME B30.20
Acceptance Criteria: Red Flame Engineering Acceptance	

Results

**Magnetic Particle Examination Conducted On - Casing Elevator - 11.750" - 298.450MM
150 Ton - 210341 (Tool# 1110)**

Visible Dry Particle Examination Conducted With AC Powered Yoke.

Multidirectional Field Achieved By Repositioning Yoke At Right Angles In Each Area Examined.
Powder Applied With Hand Blower. Batch Number 16F104 Powder Removal By Light Exhalation.
Minimum White Light At Examination Surface: 1000 Lux. Particle Size 2-6 im. Particle Color: YELLOW.

Examination Conducted On 11" Elevator; All Accessible Surfaces, Transition Areas And Lift Points On Fully Assembled Painted Elevator As Requested.

Results: No Relevant Indications Were Detected At The Time Of Examination.

See Photo.

Red Flame Industries Personnel Information

Technician: Tom Schulz

SNT-MT2
SNT-UT2
SNT-PT2
CGSB-MT2 - 17965

Assistant:

Signature:





1110.jpg

Report Attachments