

July 03, 2014

Edcon Power Tongs + Oilfield Services Ltd.
Box 209
Lac La Biche, Alberta
T0A 2C0

#1109

Certificate of Conformance

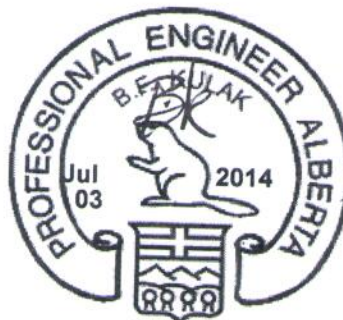
Rig No.:	N/A
Equipment:	AOT Casing Elevator - 65 Ton
Model:	11 3/4" SLX-65 Side Door
Customer P.O.:	N/A
Serial No.:	214439
Inspection Report No.:	H-N/A
Alco Sales/Engineering No.:	43716-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	N/A

This document specifies that all parts and/or assemblies for the equipment referenced above are sold under the manufacturer's warranty.

The above referenced items are to be used according to the manufacturer's directions and ratings. Alco assumes no responsibility for defective parts or assemblies or any costs associated with their repair due to normal use or misuse.

A CAODC Recommended Practice Level IV inspection is typically required after: 500 operating days.

Manufacture's documentation indicate a load test to 1.5 times this component's rating has been done.



Report # : NDT17716-TS1176	Asset ID : 214439 (Tool #1109)
Client : Edcon Power Tongs & Oilfield - Lac La Biche	Branch : Lac La Biche
Inspection Date : Oct 23, 2017	Client WO :
Inspection Location : Lac La Biche	Client PO : Jay
Client Ref : MPI Inspection	

Red Flame Industries Testing Equipment				
Yoke				
Make	Model	Serial#	Calibration	Expires Date
Magnaflux	Y-1	762	Feb 16, 2017	Feb 16, 2018

Magnetic Particle Examination Information and Results

Material Type: Carbon Steel Technique Used: AC Dry Powder - Continuous
 Temperature: 0° to 20°C Procedure: MT-1 Rev. 8.3
 Surface Preparation: Painted In accordance with codes: ASME V Article 7, ASME B30.20
 Acceptance Criteria: Red Flame Engineering Acceptance

Results

**Magnetic Particle Examination Conducted On - Casing Elevator - 11.750" - 298.450MM
 65 Ton - 214439 (Tool #1109)**

Visible Dry Particle Examination Conducted With AC Powered Yoke.

Multidirectional Field Achieved By Repositioning Yoke At Right Angles In Each Area Examined.
 Powder Applied With Hand Blower. Batch Number 16F104 Powder Removal By Light Exhalation.
 Minimum White Light At Examination Surface: 1000 Lux. Particle Size 2-6 im. Particle Color: YELLOW.

Examination Conducted On 11" Elevator; All Accessible Surfaces, Transition Areas And Lift Points On Fully Assembled Painted Elevator As Requested.

Results: No Relevant Indications Were Detected At The Time Of Examination.

See Photo.

Red Flame Industries Personnel Information

Technician: Tom Schulz
 SNT-MT2
 SNT-UT2
 SNT-PT2
 CGSB-MT2 - 17965

Assistant:

Signature:





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Report Attachments